

# DIAPHRAGM VACUUM PUMPS AND COMPRESSORS

#### **DATA SHEET E 035**





#### Concept

The diaphragm pumps from KNF are based on a simple principal - an elastic diaphragm, fixed on its edge, moves up and down its central point by means of an eccentric. In this way the medium is transferred using automatic valves.

Thanks to the KNF modular system, the parts used to transfer the gases can be made from materials with varying degrees of durability. The customer has a choice of pump drives ranging from a selection of motors.

Explosion protection pumps in ATEX see data sheet E 174.



N 186.1.2 ANE

#### **Features**

Pure transfer, evacuation and compression of air, gases and vapors

No contamination of the media due to oil-free operation

Maintenance-free

Corrosion resistant models

High level of gas tightness:

approx.  $6 \times 10^{-3}$  mbar x l/s (not tested in serial production)

Long product life

Very quiet and little vibration

**Cool running motor** 

even when in constant use

Ready for assembly

Can operate in any installed position

#### Areas of use

The diaphragm pumps offer a high level of performance despite their compact construction style, as well as an excellent price performance ratio. They are required especially in the fields of analysis, chemicals, medicine and production technology.

The pumps are used for transferring and sucking gases, taking samples (even liquids in a vacuum), evacuating vessels and compressing gases in process systems and vessels.

Performance data					
Туре	Delivery (I/min)	Vacuum (mbar absolute)		Pressure (bar g)	Weight (kg)
N 143 ANE	30	100	ress	7	12.6
N 143 ATE	27	100		7	12.6
N 186.1.2 ANE	54	100		7	16.7
N 186.1.2 ATE	45	100		7	16.7

### N 143

## N 186.1.2 \_ \_

#### Performance data

Туре	Delivery at atm. pressure (I/min) <sup>1)</sup>	Max. operating pressure (bar g)	Ultimate vacuum (mbar abs.)
N 143 ANE	30	7	100
N 143 ATE	27	7	100

<sup>1)</sup> Liter at STP

#### Motor data

Protection class	IP 44	IP 44
Voltage (V)	230	3~ 230-400
Frequencies (Hz)	50	50
Power P <sub>1</sub> (W)	300	420
Imay (A)	2.2	2.4/1.2

#### Pump material

Туре	Pump head	Diaphragm	Valves	
N 143 ANE	Aluminum	CR	Stainless steel	
For slightly agressive or corrosive gases and vapors				
N 143 ATF	Aluminum	PTFF-coated	Stainless steel	

#### Performance data

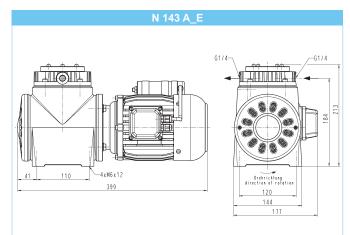
Туре	Delivery at atm. pressure (I/min) <sup>1)</sup>	Max. operating pressure (bar g)	Ultimate vacuum (mbar abs.)
N 186.1.2 ANE	54	7	100
N 186.1.2 ATE	45	7	100

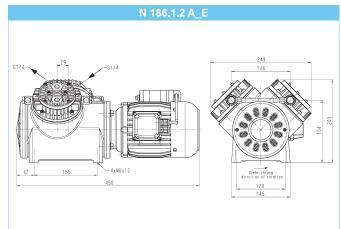
#### Motor data

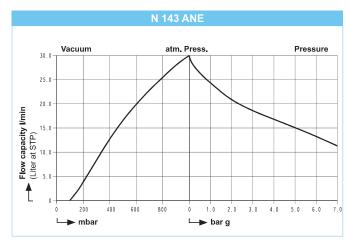
Protection class	IP 44	IP 44
Voltage (V)	230	3~ 230-400
Frequencies (Hz)	50	50
Power P <sub>1</sub> (W)	360	400
Imax (A)	2.0	1.9/1.1

#### Pump material

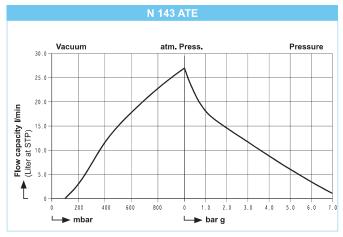
Туре	Pump head	Diaphragm	Valves	
N 186.1.2 ANE Aluminum CR		Stainless steel		
For slightly agressive or corrosive gases and vapors				
N 186.1.2 ATE	Aluminum	PTFE-coated	Stainless steel	

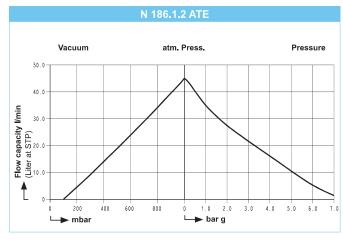




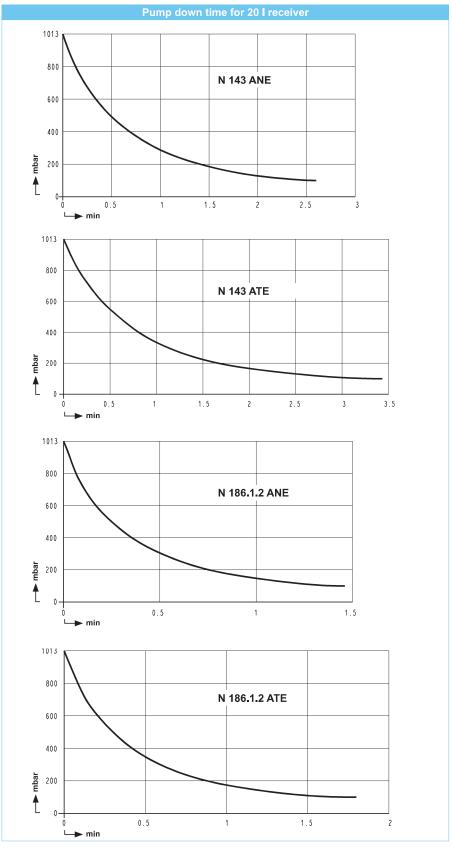




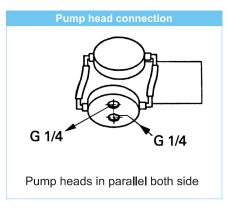




## TECHNICAL INFORMATION



Accessories			
Description	Order No.	Details	
Silencer/filter	000352	G 1/4	
Fine control valve, pressure side	000356	with pressure gauge	
Fine control valve, suction side	000354	with vacuum gauge	
Pressure relief valve	047601	4 bar	
Pressure relief valve	047602	7 bar	
Hose connector	000362	G 1/4	
Hose connector, stainless steel	020234	G 1/4	

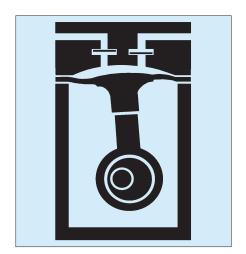




### HINTS ON FUNCTION AND INSTALLATION

# Function of KNF diaphragm vacuum pumps and compressors

An elastic diaphragm is moved up and down by an eccentric (see illustration). On the down-stroke it draws the air or gas being handled through the inlet valve. On the up-stroke the diaphragm forces the medium through the exhaust valve and out of the head. The compression chamber is hermetically separated from the drive mechanism by the diaphragm. The pumps transfer, evacuate and compress completely oil-free.



## Hints on installation and operation

- Range of use: Transferring air and gases at temperatures between +5 °C and +40 °C.
- Permissible ambient temperature: between +5° C and +40 °C.
- Please check the compatibility of the materials of the pump head, diaphragm and valves with the medium.
- The KNF product line contains pumps suitable for pumping aggressive gases and vapors - please contact us.
- The standard pumps are not suitable for use in areas where there is a risk of explosion. In these cases there are other products in the KNF program - please ask us for details.
- The pumps are not designed to start against pressure or vacuum; when a pump is switched on the pressure in the suction and pressure lines must be atmospheric. Pumps that start against pressure or vacuum are available on request.
- To prevent the maximum operating pressure being exceeded, restriction

- or regulation of the air flow should only be carried out in the suction line.
- Components connected to the pump must be designed to withstand the pneumatic performance of the pump.
- Install the pump so that the fan can draw in sufficient cooling air.
- Fit the pump at the highest point in the system, so that condensate cannot collect in the head of the pump - that prolongs working-life.

KNF Neuberger GmbH Pumps + Systems Alter Weg 3 D-79112 Freiburg, Germany Tel. +49 7664 5909 0 Fax +49 7664 5909 99 info@knf.de www.knf.de